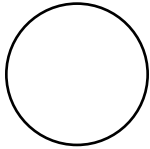


NPT Threads



Saddle Installation Instructions

1. Clean pipe surface thoroughly.
2. Lubricate face of gasket.
3. Mount saddle on pipe with outlet facing desired direction.
4. Tighten bolts and nuts evenly until 40 to 50 foot pounds are obtained at each bolt.
5. Drill hole in pipe using pipe manufacturer's recommendations. Failure to follow recommendations may result in splitting or cracking of pipe.
6. After threaded joint is made, recheck saddle torque and tighten if necessary.
7. HARCO saddles are designed to withstand water pressure up to but not exceeding the working pressure rating of the pipe.
8. Saddles and other service line materials should be installed after pipe pressure testing is completed.
9. This saddle is designed for the following pipe:
 - SDR 21
 - Schedule 40
 - Schedule 80

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